



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5090-3

Job Sheet 177085



Part No: D5090-3

Job Qty: 6 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: D5090 REV.D SHEETS 3,4,5 IPP REV:A 14.06.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		SC 18/05/18
100	Waterjet	6 pcs	5/24/18	5/24/18	0.00	0.60	Waterjet1		SC 18/05/18
120	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC8		38
130	Brake NC	6 pcs	5/24/18	5/24/18	0.00	0.31	Brake NC 2		SB 9-89 DAS
140	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC5		38
150	HandFinish	6 pcs	5/24/18	5/24/18	0.00	0.36	HandFinish1		SA DAS-05229
160	QC	6 pcs	5/24/18	5/24/18	0.00	0.00	QC7-4		MAY 29 2018
190	Packaging	6 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2	ST226 89	7-89
200	QC21-SA	6 Ea	5/24/18	5/24/18	0.00	0.00	QC21		MAY 31 2018

Part Op Descriptions: 100 - 1-Cut as per Dwg Prog Rev: D 2-Deburr as required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	4.2000 sf (.7 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	4	347	0



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Part: D5090-3
177085

Part: D5090-0
Job No: 177085
No/ Batch

Job No: 177085
Serial No/Batch: S070888

Revision: D
Inspector:

Date: 05/13/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.129Inches + 0.005 - 0.001	0.134 0.128	9.131	Diameter
2	Bracket	0.840Inches ± 0.030	0.870 0.810	0.843	
3	Bracket	0.520Inches ± 0.030	0.550 0.490	0.522	
4	Bracket	0.375Inches ± 0.010	0.385 0.365	0.378	
5	Bracket	0.875Inches ± 0.010	0.885 0.865	0.878	
6	Bracket	0.790Inches ± 0.030	0.820 0.760	0.792	
7	Bracket	0.950Inches ± 0.030	0.980 0.920	0.951	
8	Bracket	4.620Inches ± 0.030	4.650 4.590	4.623	
9	Bracket	5.580Inches ± 0.030	5.610 5.550	5.586	
10	Bracket	17.540Inches ± 0.030	17.570 17.510	17.544	
11	Bracket	0.040Inches ± 0.030	0.070 0.010	0.040	

Plex 5/4/18 2:26 PM Dart.Gagnon.Michelle